

# Optimizing life-cycle environmental performance of a value chain with MultiDesign approach

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## Contents

- Background & motivation
- What is life cycle assessment?
- Different modelling levels in MultiDesign
- Practical example: Steel tank in freight application
- Future possibilities and benefits

## Why environmental performance as a design criteria?

- In today's society and business environment a needs to focus on **overall acceptability** of the activity
  - Not only performance, properties and cost
- **Sustainable business and design** manages corporate social responsibility towards stakeholders, including parties interested in **environmental aspects**
  - energy and resource efficiency, pollution prevention, climate change etc.
- Important to understand and assess environmental impacts in as early design phase as possible
  - **Design for Environment** is integral part of MultiDesign

## Design for Environment

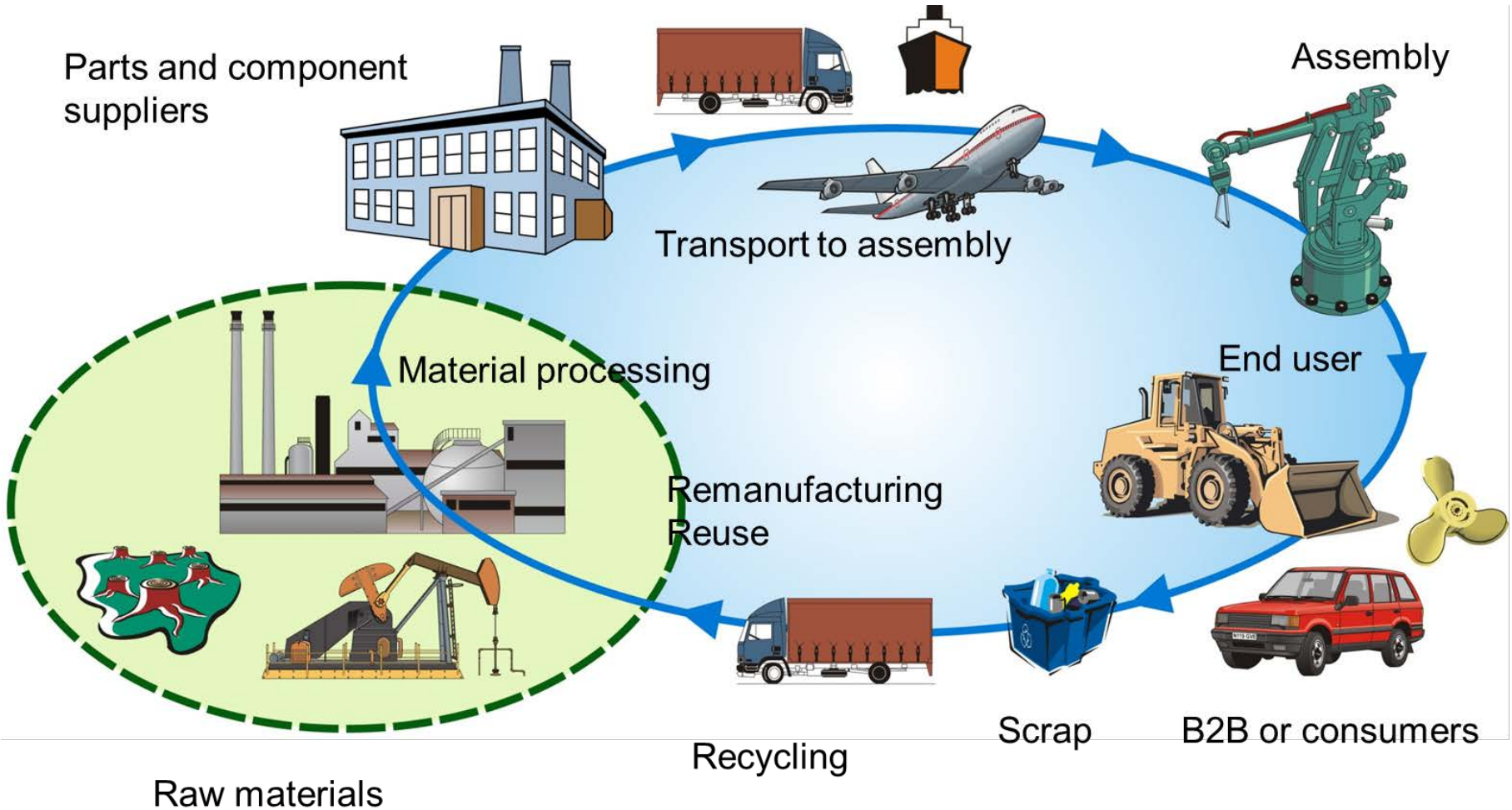
*”Early identification and planning enables organizations to make effective decisions about environmental aspects that they control and to better understand how their decisions may affect environmental aspects controlled by others”*

- ISO/TR 14062. Integrating environmental aspects into product design and development

Design for Environment contains

- Defining a product’s **environmental profile over life cycle**
- **Continuous measurement** of product’s environmental impacts
- Setting objectives and giving instructions and **feedback to product designers**
- Environmental information management and **stakeholder communication**

# What is life cycle of a product?

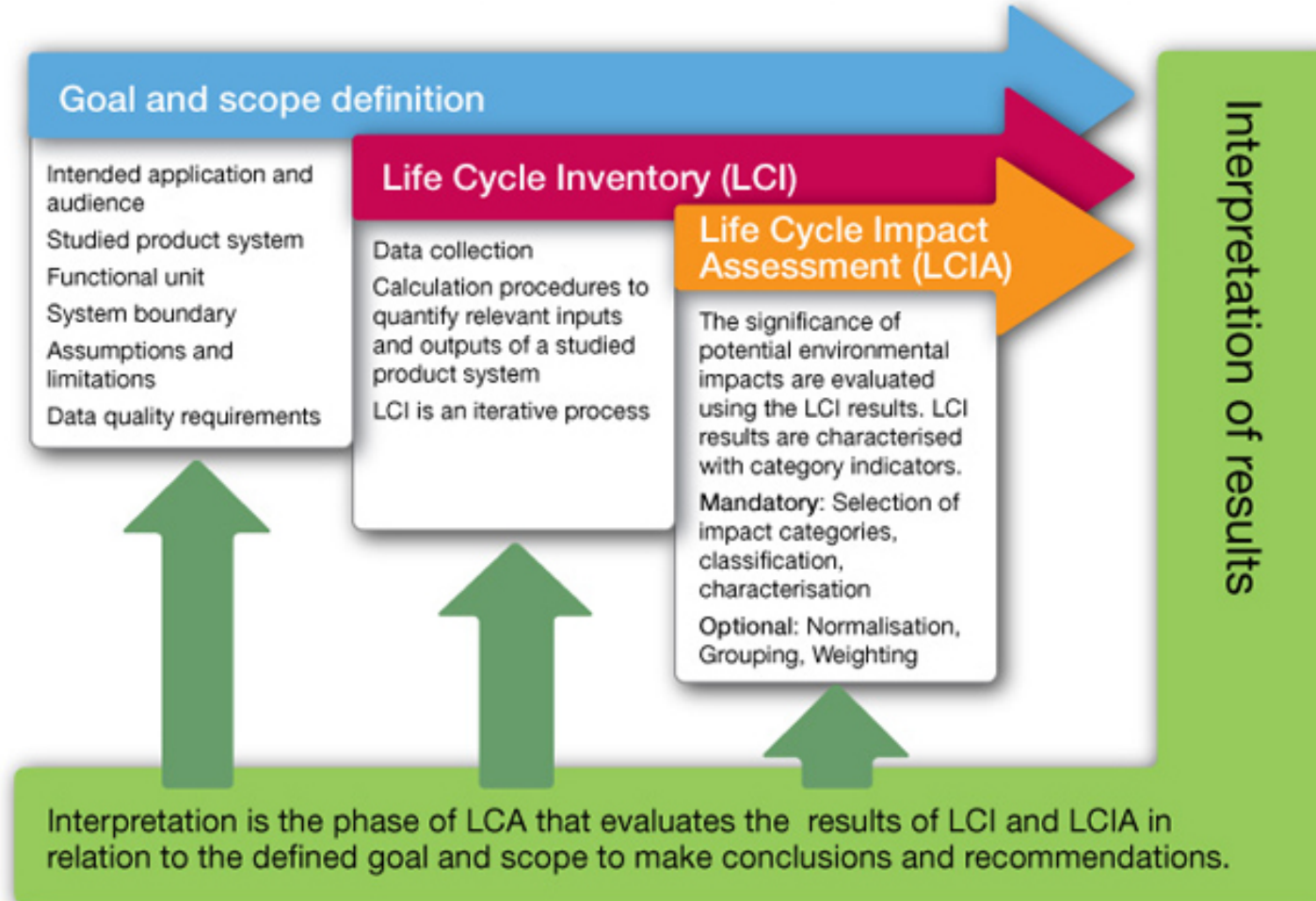


## What is life cycle assessment?



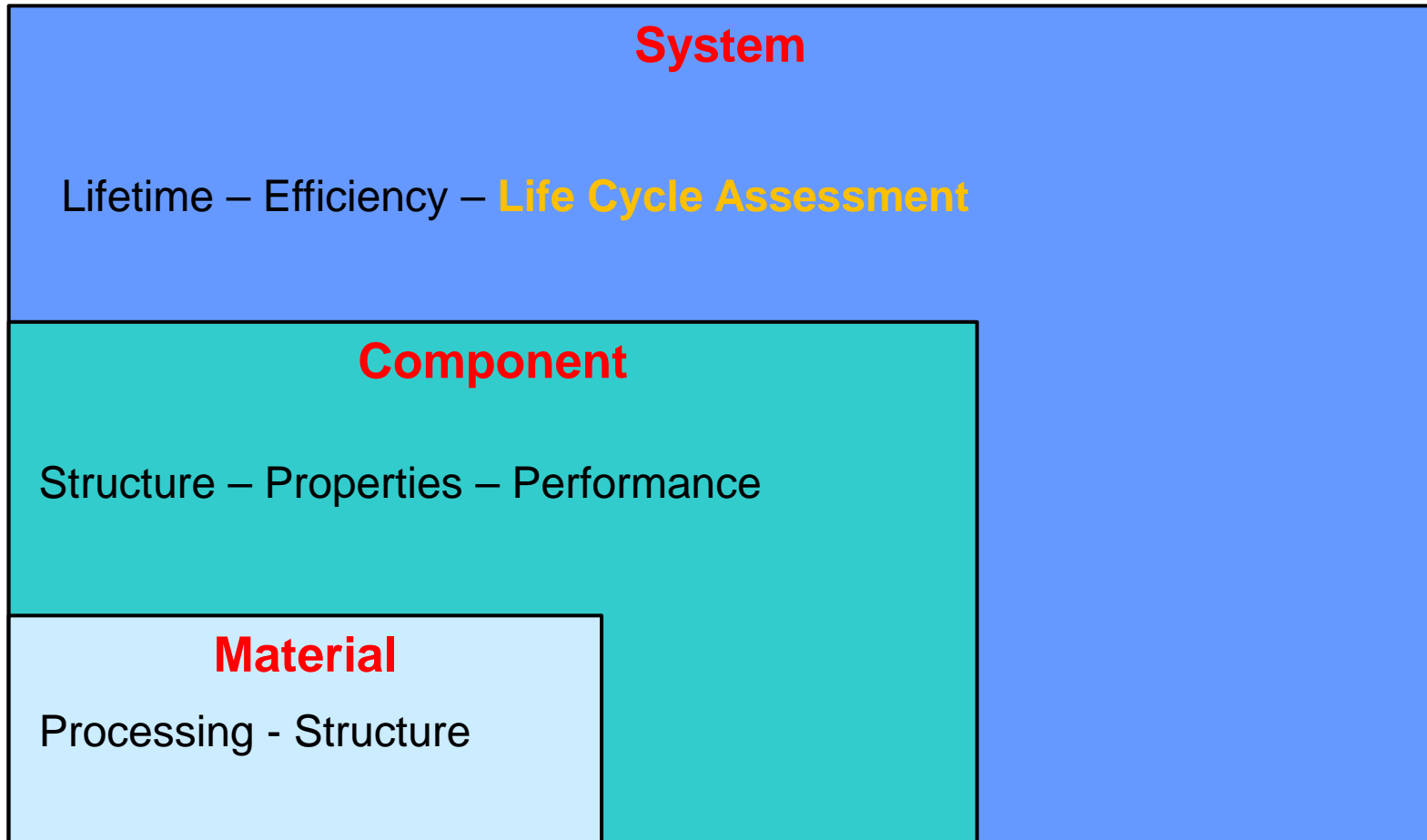
- The goal is to calculate the environmental impact created during product's life cycle ("cradle to grave")
- For which purposes?
- Internal
    - Strategic decision making
    - Product and process development
    - Comparison of environmental impacts in different products
    - Environmental management (EMAS, ISO 14001)
  - Environmental communication to external stakeholders

## Four stages of Life Cycle Assessment (LCA)



**ISO standardized (ISO 14040, 14044) methodology**

## Environmental impacts: Different levels





## Stainless steel tank LCA-case example

### Aim

- To clarify the relation between the raw material manufacturing and the use phase of semi-trailer truck with stainless steel tank

### Method

- LCA methodology was applied according to the requirements of ISO 14040 standard series.
- Carbon footprint was utilized to describe the energy efficiency and climate impacts of the studied product system.

Made in co-operation with Outokumpu Oyj.  
Study published in SOVAMAT 2011 conference proceedings:  
<http://www.sovamat.org/sam-conferences/documentDetail.php?docId=137>



A bitumen road tanker using LDX 2101®  
Photo courtesy of manufactured by Officine Meccaniche B.S. S.r.l.

# Stainless steel tank: environmental impacts in different levels

Three levels:

- Materials: Duplex 2205 (EN 1.4462) and Austenitic 304 (EN 1.4301) steels.
- Components: Two alternative tanks for semi-trailer truck
- System level: Freight traffic application



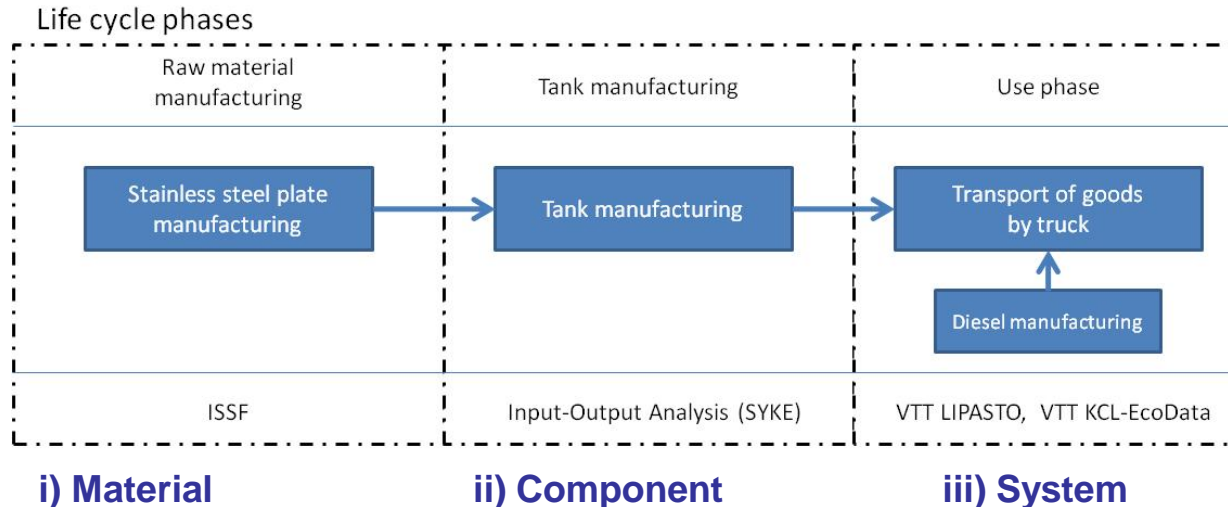
Stainless steel coil from Outokumpu



A bitumen road tanker using LDX 2101®

Photo courtesy of manufactured by Officine Meccaniche B.S. S.r.l.

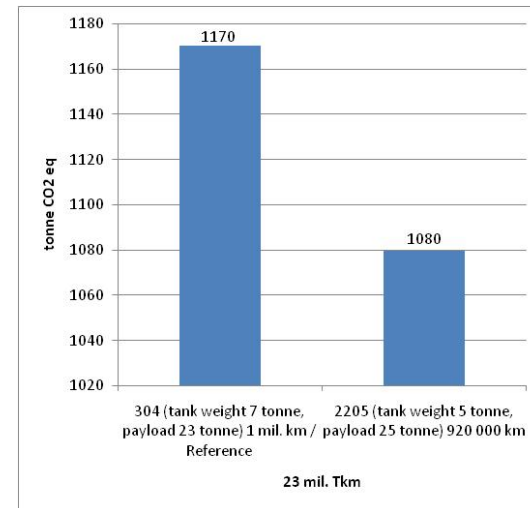
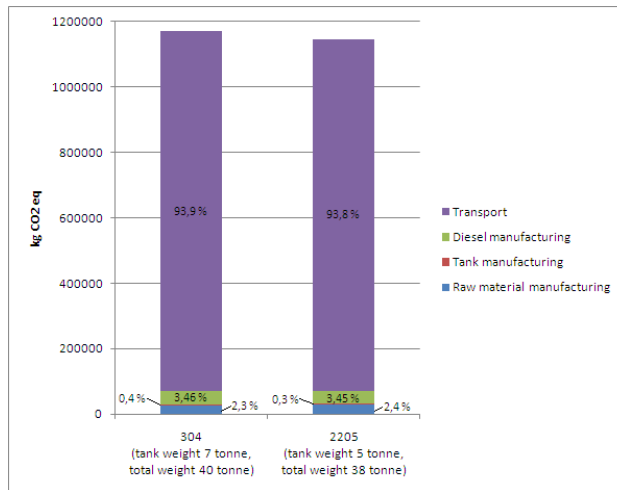
## System boundary: Three levels



### Three possible system boundaries

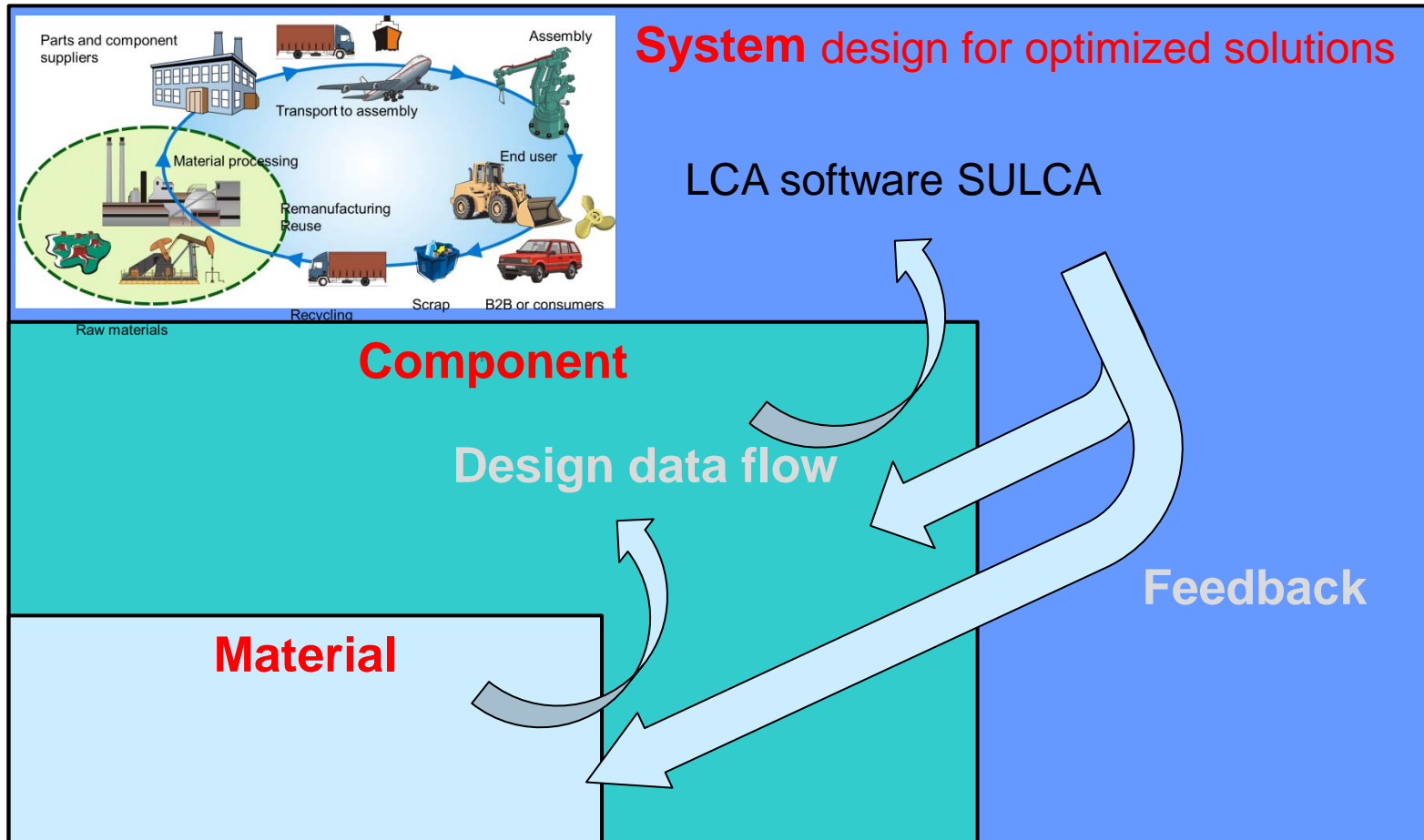
1. Cradle-to-steel works gate (material level)
2. Cradle-to-tank manufacturer gate (component level)
3. Cradle-to-final application (system level)

## Case results and conclusions



1. Duplex (2205) has higher strength properties, but **higher** climate impact in *raw material manufacturing level*
2. Lower amount of Duplex is needed per one tank, thus climate impacts **equal** per tank (*component level*)
3. Duplex steel tank allows increase of payload, thus leads to **lower** fuel consumption and climate impacts per ton-km of payload (*system level*)

# Future possibilities and benefits: integrated modelling



## Future possibilities and benefits

### VTT developing LCA software tools on Simantics platform

- Facilitates integration of LCA modelling with e.g. component, process and system level design tools
- Allows use and creation of shared databases for multiple purposes

### Dynamic two-way flow of modelling data

- Output from e.g. component models as input for LCA tool
- Environmental impact scores from LCA as direct feedback to e.g. material designers

### Benefits

- Allows reduced resource needs in modelling
- Use of multidisciplinary expertise and integrated tools at VTT

# Thank you!

## Questions?

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